



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C10-12
Job Sheet 180038



Part No: C10-12

Job Qty: 2 ea

Part Name: Solenoid Assembly (Figure 4)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/3/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG C10-12 Rev 3 IPP Rev A 18.04.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/3/18	0.00	0.00	Start Up Small Fab-4		SP
100	Small Fab	2 pcs		7/3/18	0.00	0.10	Small Fab-9		AP
110	QC	2 pcs		7/3/18	0.00	0.00	QC5		SP
130	Packaging	2 pcs		7/3/18	0.00	0.00	Packaging3-2		DAS
140	QC21-FG	2 Ea		7/3/18	0.00	0.00	QC21		21 9-50 JUL 04 2018

Part Op

Descriptions: 100 - 1-Assemble as per DWG sheet 1. ***Note 32446 22-16 crimp connectors supplied loose as per note 1***

~~LOCATE C45 (M30065) - ASSEMBLY CRIMP NO. 7 (M3074) SAFETY (M120065)~~

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
32446	Crimp Terminal	4 Ea (2 ea)	90-Start up Operation	5047075
92383A695	Slotted Spring Pin	2 Ea (1 ea)	100-Small Fab	5040831
C10-12-0	Solenoid	2 Ea (1 ea)	100-Small Fab	5085167
C45-8-2-4	Solenoid Cover Gasket	2 Ea (1 ea)	100-Small Fab	5029335

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	32446	4	164	0
		2	149	0
		2	0	0
		2	20	0



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Container No: S088637



Part: C10-12

Job No: 180038

Serial No/Batch: S088637

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 07/03/18

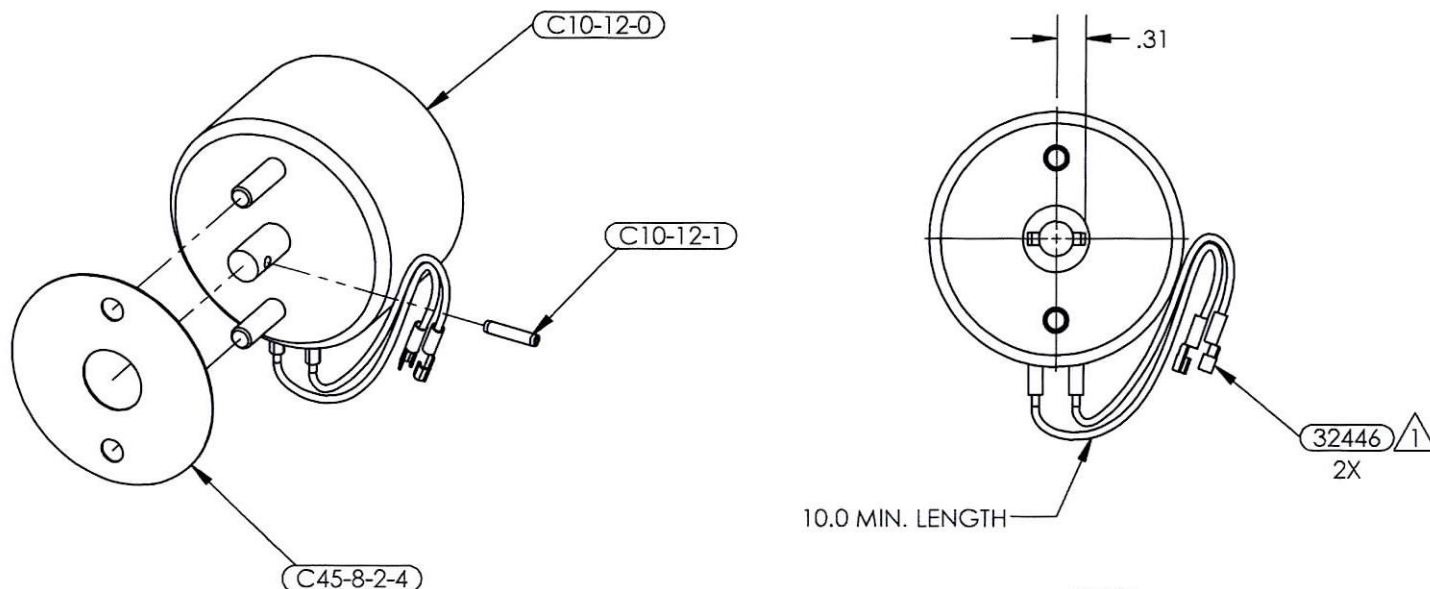
ations

not be found.

Plex 6/28/18 7:12 AM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM	5/13/2013	CFS	
2	14-0090	CH'D TITLEBLOCK WAS RED BARN IS DART. ADDED 10.0 MIN LENGTH NOTE. ADDED SPACER C45-8-2-4, & CONNECTORS 32446. C10-12-0 ADDED ENGRAVE BATCH NUMBER NOTE. C10-12-1 CH'D MAT'L WAS STEEL IS S.S., ADDED B/O INFO #92383A695.	7/25/2014	JAG	RW



NOTE:

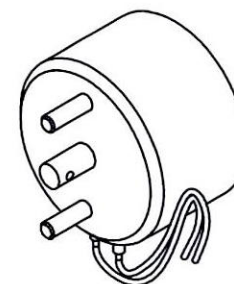
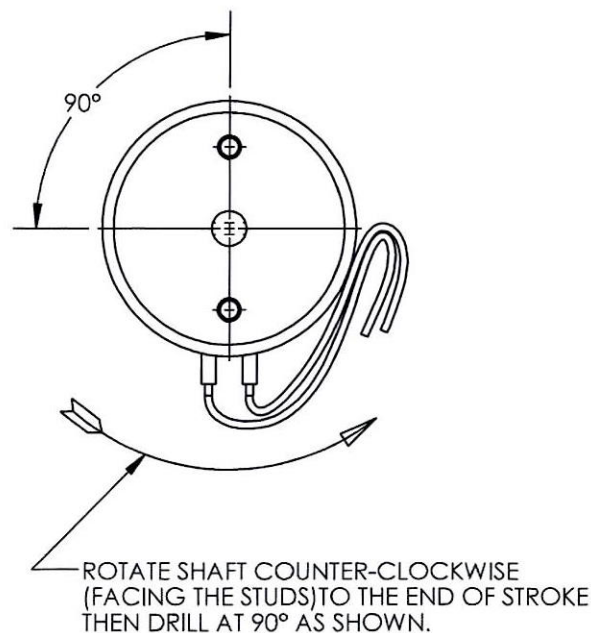
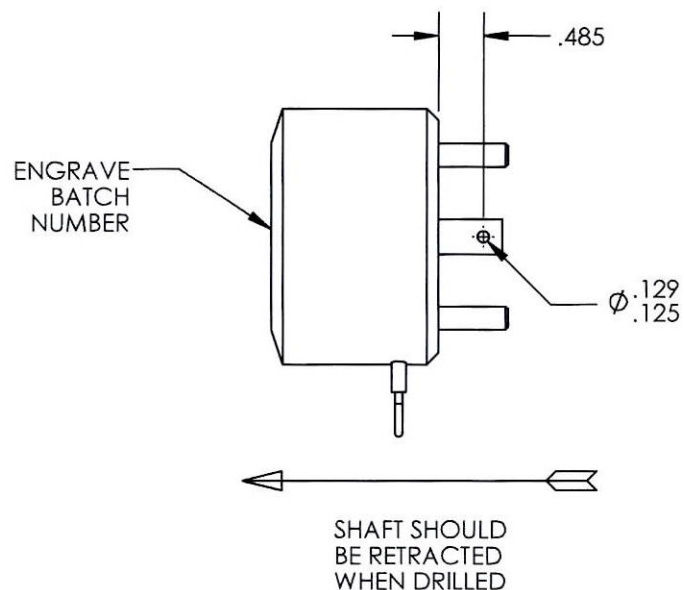
1 CONNECTORS SUPPLIED LOOSE WITH ASSEMBLY.

DART AEROSPACE	
TITLE SOLENOID ASSY	
DWG NO. C10-12	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CANAM APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 4/26/2002 SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	C10-12-0	1	SOLENOID		H-2553-020 (MODIFIED)	2
		B/O	C10-12-1	1	SPRING PIN	S.S.	Ø1/8 X 5/8 MCMASTER-CARR #92383A695	1
			C45-8-2-4	1	SPACER		SEE DWG. C45-8-2	1
		B/O	32446	2	22-16 AWG KNIFE CONNECTOR		ALLIED ELECTRONICS 32446	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	01-0090	C10-12-0 ADDED ENGRAVE BATCH NUMBER NOTE.	7/25/2014	DPD	JAG



C10-12-0
SOLENOID

DART AEROSPACE	
TITLE SOLENOID ASSY	
DWG NO. C10-12-0	REV 2
MAT'L	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
	SPEC
	USED ON MODEL
SCALE 1:2	DATE 12/19/2001 SHEET 2 OF 2